

RECIPROCATING SAW

RELATED APPLICATIONS

The present application is a division of U.S. Application Serial No. 09/133,728, filed August 13, 1998.

BACKGROUND OF THE INVENTION

The present invention generally relates to reciprocating saws.

Reciprocating saws are used to cut a variety of objects made from a variety of materials, such as metal pipes, wood and dry wall. Such saws generally include a housing and a spindle mounted in the housing for reciprocating motion along an axis that is parallel to the longitudinal extent of the spindle. An electric motor provides power to the spindle through a mechanical reciprocating device that converts the rotary motion of a motor shaft to reciprocating motion. Such mechanical reciprocating devices can, for example, include an eccentric drive, as disclosed in U.S. Patent No. 5,079,844, or a wobble plate drive, as disclosed in U.S. Patent Nos. 5,025,562 and 5,050,307. In a typical wobble plate drive, the drive arm of a primary wobble plate has a spherical tip that engages a suitable bore defined in the reciprocating spindle. The drive can also include a secondary wobble plate having a drive arm with a spherical tip engaging a bore defined in a reciprocating counterweight.

In some reciprocating saws, the spindle reciprocates in an orbital motion, as opposed to a straight line reciprocating motion. The orbital motion is commonly characterized by a forward (i.e., in the cutting direction) motion of the saw blade as the saw blade is being retracted toward the saw on the cutting stroke, and a corresponding rearward (i.e., opposite the cutting direction) motion of the saw blade as the saw blade is being extended away from the saw on the return stroke. The result is a circuitous, or orbital, path of the saw blade. Such orbital motion is believed to improve the speed at which the saw cuts a workpiece by driving the saw blade into the workpiece during the cutting stroke and withdrawing the saw blade from the workpiece during the return stroke.

Orbital motion has been achieved in a number of different ways. For example, in U.S. Patent Nos. 4,238,884 and 4,628,605, a forward force (in the cutting direction) is applied by a blade roller directly to the saw blade during the

cutting stroke, and forward motion of the saw blade is accommodated by a
forgiving interconnection between the spindle and the drive mechanism. In U.S.
Patent No. 5,212,887, the spindle reciprocates through a pivotally-mounted
bushing, and the back end of the spindle is connected to an eccentric member that
5 provides forward-rearward motion to the spindle. In U.S. Patent Nos. 4,962,588
and 4,550,501, the back end of the spindle is moved forward-rearward by
connection to a cam surface on a rotating gear. In U.S. Patent No. 5,392,519 the
back end of the spindle is moved forward-rearward by connection to an eccentric
member formed on the drive gear.

10 In some orbital reciprocating saws, the orbital motion of the saw blade can
be adjusted or disengaged. For example, U.S. Patent No. 4,550,501 discloses a
cam lever located on the side of the saw and operable to adjust the orbital motion
of the saw blade. The cam lever is adjusted between a first position, in which the
spindle is connected to the cam surface on the rotating gear, and a second position,
15 in which the spindle is disconnected from a portion of the cam surface on the
rotating gear.

To accommodate the orbital motion of the spindle, an orbital reciprocating
saw typically includes a bearing arrangement for supporting the spindle. For
example, U.S. Patent No. 4,550,501 discloses a bearing block and a slidable
20 bearing insert received within the bearing block. The bearing insert and the
bearing block are dimensioned to provide a clearance space in the vertical
direction to permit limited relative movement between the bearing insert and the
bearing block to accommodate the orbital motion. A separate dust seal is mounted
forwardly of the bearing assembly to prevent debris and other contamination from
25 entering the saw housing.

In U.S. Patent No. 5,212,887, an annular bearing member slidably receives
the spindle or plunger assembly of the reciprocating saw. The bearing is received
within an annular support mounted on the tool casing. The bearing and the
bracket define spaces for receiving O-rings and clearance spaces. The O-rings
30 and the clearance spaces cooperate to provide a swivel or swinging mounting for
the plunger assembly to permit oscillatory movement of the plunger assembly. In
other bearing arrangements, a spherical bearing may be provided, such as that
shown in U.S. Patent No. 3,945,120.

Some reciprocating saws further include a shoe secured relative to the housing to provide a flat surface for resting against the workpiece during cutting operations. The shoe is positioned near the saw blade, and the flat surface is usually perpendicular to the saw blade. The shoe typically includes an opening through which the blade extends.

In some reciprocating saws, the shoe may be adjustable relative to the length of the saw blade so that the shoe may be located in an optimum position for cutting operations. U.S. Patent No. 5,421,091 discloses an adjustable guideshoe for a reciprocating saw. The adjustable guideshoe is mounted on a support bar which is received within an elongated slot formed in the nose section of the saw housing. The support bar includes a plurality of sets of opposed cam faces which are provided in side-by-side pairs spaced longitudinally along the bar. A manually operated plunger is mounted in the nose section and is spring biased toward the support bar. The plunger bar includes cam surfaces adapted for complementary wedging engagement with selected sets of cam faces on the support bar to achieve a self-locating function for the support and guideshoe mounted thereon.

SUMMARY OF THE INVENTION

The reciprocating saws described above have several independent problems.

For example, in a reciprocating saw with a wobble plate drive, the wobble plate drive arm and the spindle bore are machined with tight tolerances to extend the life of the saw and also to maintain acceptable noise levels. The required machining increases the cost of manufacturing the saw. Also, as the joint between the wobble plate drive arm and the spindle bore wears, the tight tolerance of the joint is lost so that wear of the saw increases. The loose joint between the drive arm and the spindle bore also causes increased noise.

One independent problem with a reciprocating saw having an orbital drive system in which cam member is fixed to the drive shaft is that the cam member is not replaceable or interchangeable without changing the attached drive shaft and/or drive gear. The lack of replaceability is a problem because the cam member is subject to wear due to the pressure applied during orbital cutting operations (i.e., when the saw blade is plunged into the workpiece). The lack of

interchangeability is a problem because another cam member having a different cam configuration may provide a preferred orbital path for the saw blade for a given cutting operation.

- 5 One independent problem with the adjustment of an orbital reciprocating saw is that previous orbital actuation levers are typically located on one side of the tool. As a result, the operator can only activate the lever from that side of the saw.

- 10 One independent problem with the bearing assemblies that accommodate orbital motion in a reciprocating saw is that the bearing assemblies are difficult to assemble and increase the cost of manufacturing the saw. Another problem with some of these bearing assemblies is that they do not provide a good seal to prevent contaminants and debris from entering the saw housing.

- 15 One independent problem with some adjustable shoe assemblies for reciprocating saws is that these assemblies do not provide fine increments of adjustment to allow the shoe to be placed in the optimal position. Another problem with some of these adjustable shoe assemblies is that they require additional tools, such as a wrench or a key, for adjustment. Yet another problem with some of these shoe adjustment assemblies is that the adjustment mechanism or lever is accessible from only one side of the saw so that the operator can use only one hand to actuate the adjustment lever. A further problem with some of
20 these shoe adjustment assemblies is that, while the lever is biased towards a locked position, the lever may be inadvertently operated by grasping the front portion of the housing, allowing the shoe to move relative to the housing during cutting operations.

- 25 The present invention provides a reciprocating saw that attempts to alleviate one or more problems relating to existing reciprocating saws. In one aspect, the invention provides a reciprocating saw that drives a saw blade in an adjustable orbital path. The saw comprises a housing, a motor supported by the housing and including a drive shaft, a spindle movably supported within the housing and having a front end adapted to support the saw blade through a cutting
30 stroke and a return stroke, a wobble plate mounted on the drive shaft and connected to the spindle to reciprocally drive the spindle relative to the housing upon rotation of the drive shaft, an orbital drive assembly connected to the spindle and operable to selectively drive the saw blade in an orbital path, and an orbital

adjustment assembly connected to the orbital drive assembly and operable to adjust the orbital path of the saw blade.

Preferably, the orbital drive assembly includes a cam member removably supported on the drive shaft. The cam member has an outer surface that is
5 eccentric relative to the drive shaft axis. The cam member is engageable with the spindle to cause orbital movement of the saw blade upon rotation of the drive shaft.

The orbital drive assembly may further include a support member pivotably supported by the housing. The spindle is supported within the support
10 member for reciprocal movement relative to the support member along the support member axis. The orbital drive assembly may further include a cam follower selectively engageable with the outer surface of the cam member and engageable with the support member. During rotation of the drive shaft, engagement of the cam follower with the cam member causes pivoting movement
15 of the support member and orbital movement of the saw blade.

Preferably, the reciprocating saw further comprises a limiting portion engageable with the support member to limit pivoting movement of the support member in a direction perpendicular to the support member axis. Also, the orbital drive assembly preferably further includes a cam follower support member
20 supported by the housing and providing the limiting portion.

The orbital adjustment assembly may be operable to selectively disengage the cam follower from the cam member during at least a portion of the rotation of the cam member to change the orbital path of the saw blade. The orbital adjustment assembly may include an orbital adjustment member supported by the
25 housing for movement between a first position, in which a portion of the orbital adjustment member engages a portion of the cam follower during the portion of the rotation of the cam member to disengage the cam follower from the cam member, and a second position. Preferably, the orbital adjustment member has a cylindrical outer surface defining an axis of rotation, and the orbital adjustment
30 member is rotatable about the axis between the first position and the second position.

The orbital adjustment assembly may further include a lever for moving the orbital adjustment member between the first and second positions, and the lever is preferably positioned so that it is engageable through the upper portion of

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The saw may further comprise a spherical bearing assembly supported by the housing. The spherical bearing assembly slidably supports the spindle for movement relative to the housing and supports the forward portion of the support member so that the support member and the spindle are pivotable relative to the housing. Preferably, the spherical bearing assembly includes a spherical sleeve supported between the housing and the support member and a bearing member supported between the support member and the spindle.

15 The shoe assembly also includes a locking member pivotally supported by
the saw housing. The locking member defines a slot. The shoe assembly also
includes a lever for pivoting the locking member between a locked position, in
which the teeth are prevented from moving in the slot defined by the locking
member so that the shoe support member is prevented from moving relative to the
20 housing, and a release position, in which the teeth are movable in the slot so that
the shoe support member is movable relative to the housing.

In yet another aspect, the invention provides a drive assembly for a reciprocating saw. The drive assembly comprises a spindle movably supported within the saw housing and defining a bore, a wobble plate mounted on the motor drive shaft and connected to the spindle to reciprocally drive the spindle relative to the saw housing upon rotation of the drive shaft, the wobble plate including a drive arm having an end receivable in the bore, and a wear compensating member positioned in the bore and engageable with the end of the drive arm. The drive assembly thus provides a wear compensating socket between the spindle and the

drive arm of the wobble plate. Preferably, the wear compensating member is a spring.

One independent advantage of the present invention is that, because a wear compensating socket is provided in the spindle, the tolerance of the joint between the drive arm of the wobble plate and the spindle bore does not have to be as tightly machined. This reduces the cost of manufacturing the saw. Additionally, the wear compensating socket adjusts for wear between the drive arm and the spindle bore extending the life of the saw and reducing the noise level of the saw.

Another independent advantage of the present invention is that because the cam member is separate from the drive shaft, the cam member can be easily replaced or interchanged. This provides easy replacement of a worn cam member or interchangeability with different cam members to change the pattern of the orbital blade movement to affect the cutting performance of the reciprocating saw.

Yet another independent advantage of the present invention is that because the orbital actuation assembly is positioned at the top and center of the tool, the actuation assembly is operable with either hand. Further, the orbital actuation assembly maintains its center at the spindle axis allowing the orbital actuation lever to seal the opening through which the lever extends from the housing. In addition, because the orbital adjustment member or lock-out plate lifts the cam follower off of the cam member, the cam follower is prevented from rattling during reduced-orbit or no-orbit cutting operations. Also, the orbital actuation assembly provides multiple positions so that the amount of orbit in the path of the saw blade can be adjusted for different cutting operations.

A further independent advantage of the present invention is that the spherical bearing assembly allows the spindle to pivot freely during orbital cutting operations. Also, the bearing assembly provides a good seal that moves with the spindle to prevent dust and contamination from entering the housing. Additionally, the bearing assembly allows easy assembly of the reciprocating saw.

Another independent advantage of the present invention is that the adjustable shoe assembly allows finer increments of adjustment of the shoe relative to the housing. Also, the adjustable shoe assembly does not require additional tools for adjustment of the shoe. Further, the lever is operable from either side of the tool with one hand. In addition, during cutting operations, the

Other independent features of the invention will become apparent to those skilled in the art upon review of the following detailed description, claims and drawings.

Fig. 1 is a side view of a reciprocating saw embodying the invention.
Fig. 2 is a partial cross-sectional side view of the reciprocating shown in

10 Fig. 1.

Fig. 4A is a partial cross-sectional view generally taken along line 4--4 in Fig. 2 and illustrating the orbital drive assembly and the orbital adjustment assembly in a full-orbit position.

Fig. 5 is a partial cross-sectional side view of the orbital drive assembly and the orbital adjustment assembly.

Fig. 7 is a perspective view of a portion of the spindle shown in Fig. 6.

25 Fig. 8A is a perspective view of an alternative embodiment of a portion of the adjustable shoe assembly shown in Fig. 8.

30 **DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT**

A reciprocating saw 10 embodying the present invention is illustrated in Fig. 1. The reciprocating saw 10 generally includes a main housing 14 having an operator's handle 18, a forward portion 22 opposite the handle 18, and an upper portion 26.

An electric motor 30 is supported by the housing 14. The motor 30 includes a drive pinion 34 that engages a gear 38 mounted on a drive shaft 42. The drive shaft 42 is rotatably mounted within the housing 14. A drive hub 44 is mounted on the drive shaft 42 and is connected to the gear 38. The hub 44 defines an off-center pocket 45. A switch 46 is located in the operator's handle 18 for energizing the motor 30 to rotate the drive shaft 42.

A spindle 50 (partially shown) is supported by the housing for reciprocating and pivoting movement (e.g., orbital movement) relative to the housing 14. As shown in Fig. 2, the spindle 50 includes a front end 54 that supports a saw blade 58, which is designed to cut in a cutting direction 62 (i.e., in the direction of the saw teeth) opposite a non-cutting direction 66. The spindle 50 generally reciprocates the saw blade 58 through a cutting stroke (usually toward the housing 14) and a return stroke (usually away from the housing 14).

A counterweight 70 is supported by the housing 14 for reciprocating and pivoting movement (e.g., orbital movement) relative to the housing 14. The counterweight 70 provides a vibration-reducing force that at least partially counteracts the forces created by movement of the spindle 50 and the saw blade 58.

The reciprocating saw 10 also includes (see Fig. 2) a reciprocating drive assembly for driving the spindle 50 and the counterweight 70. In the illustrated construction, the reciprocating drive assembly includes a wobble plate drive assembly having a wobble shaft 74 positioned over the drive shaft 42, and primary and secondary wobble plates 78 and 82 that are driven by the wobble shaft 74 in a conventional manner.

The primary wobble plate 78 includes a primary drive arm 86 having a ball end 90. The drive arm 86 extends through a slot 94 in the counterweight 70 so that the end 90 extends into a bore 98 defined in the spindle 50 to form a spindle socket. In this manner, the primary wobble plate 78 drivingly engages the spindle 50 for reciprocating movement.

The secondary wobble plate 82 includes a drive arm 102 having a ball end 106 (see Fig. 1) that extends into a bore 110 (see Fig. 2) defined in the counterweight 70 to form a counterweight socket. In this manner, the secondary wobble plate 82 drivingly engages the counterweight 70 for reciprocating movement.

As shown in Figs. 2, 6, and 7, the illustrated spindle 50 includes a wear compensating member in the form of a spring 114 positioned in the forward portion of the bore 98. As shown in Fig. 2, the end 90 of the primary wobble plate 78 engages the spring 114 so that a relatively tight fit is formed in the spindle socket between the end 90 and the bore 98. This tight fit reduces wear on the spindle 50 and primary wobble plate 78 and also reduces noise caused by a loose fit between these components. Additionally, over the life of the reciprocating saw 10, the spring 114 compensates for any wear in the spindle socket between the spindle 50 and the primary wobble plate 78 to maintain a tight fit. In other constructions (not shown), a spring could similarly be used in the counterweight socket between the end 106 of the secondary wobble plate 82 and the bore 110 of the counterweight 70.

The reciprocating saw 10 also includes (see Figs. 2-5) an orbital drive assembly for driving the spindle 50 in an orbital motion (e.g., reciprocating and pivoting motion). The orbital motion is characterized by a forward (i.e., in the cutting direction 62) motion of the saw blade 58 as the saw blade 58 is being retracted toward the saw housing 14 on the cutting stroke, and a corresponding rearward (i.e., in the non-cutting direction 66) motion of the saw blade 58 as the saw blade 58 is being extended away from the housing 14 on the return stroke. This results in a circuitous or orbital path of the saw blade 58.

The orbital drive assembly includes cam member 118 supported on the drive shaft 42 for rotation with the drive shaft 42. The cam member 118 has an outer surface that is eccentric with respect to the axis of the drive shaft 42 so that the outer surface of the cam member 118 rotates eccentrically about the axis of the drive shaft 42 as the drive shaft 42 rotates.

As shown in Fig. 2, a projection 120 on the cam member 118 engages in the pocket 45 on the hub 44 so that the cam member 118 does not rotate relative to the drive shaft 42 or relative to the gear 38. However, the cam member 118 is removable from the drive shaft 42 by sliding the cam member 118 off an end of the drive shaft 42. In this manner, the cam member 118 can be replaced if the cam member 118 becomes worn. Similarly, the cam member 118 can be interchanged with another cam member (not shown) having a different eccentric or cam configuration on its outer surface.

The cam follower 122 is supported (see Fig. 3) by a pin support member 134 secured to the housing 14. Specifically, the cam follower 122 is positioned within a pin support channel 138 defined by the support member 134. The cam follower 122 is supported by the support member 134 so that the cam follower 122 is movable relative to the support member 134 along the longitudinal axis of the cam follower 122. The channel 138 substantially prevents the cam follower 122 from rotating or moving laterally relative to the longitudinal axis of the cam follower 122. When the lower portion 126 of the cam follower 122 is engaged with the rotating cam member 118, the cam follower 122 reciprocates along the longitudinal axis of the cam follower 122.

In the illustrated construction, the head portion 130 of the cam follower 122 engages the rear portion 144 of the tube chassis 142. When the cam follower 122 reciprocates, the tube chassis 142 pivots relative to the housing 14 about the forward flanged portion 146 (see Fig. 2) of the tube chassis 142. Because the tube chassis 142 is positioned between the spindle 50 and the counterweight 70, the spindle 50 and the counterweight 70 pivot with the tube chassis 142. The pivoting movement of the tube chassis 142 and the spindle 50 in combination with the reciprocation of the spindle 50 causes the saw blade 58 to move in an orbital path.

As shown in Figs. 2 and 4-5, the tube chassis 142 extends through a central opening 152 formed in the support member 134. The support member 134

limits the lateral movement of the tube chassis 142. In other constructions (not shown), a limiting portion may be provided by bosses or guides formed on the inner portion of the housing 14 to limit the lateral movement of the tube chassis 142.

5 The reciprocating saw 10 also includes (see Figs. 2 and 6) a spherical bearing assembly to accommodate the pivotal movement of the spindle 50 and the tube chassis 142 relative to the housing 14. The spherical bearing assembly also seals an inner, forward portion 153 of the housing 14 to prevent debris from entering the housing 14 and adversely affecting the operation of the reciprocating
10 saw 10.

 The spherical bearing assembly includes a split spherical sleeve 154 captured between the forward flanged portion 146 of the tube chassis 142 and the inner, forward portion 153 of the housing 14. The spherical sleeve 154 has a spherical outer surface to accommodate pivoting movement of the tube chassis
15 142 relative to the housing 14.

 The spherical bearing assembly also includes a spherical bearing member 158 positioned between the inner surface of the tube chassis 142 and the outer surface of the spindle 50. The bearing member 158 accommodates reciprocation of the spindle 50 relative to the tube chassis 142. The bearing member 158 also
20 limits the forward movement of the spindle 50 relative to the tube chassis 142 so that the spindle 50 is retained within the tube chassis 142. An O-ring 162 (see Fig. 2) is positioned between the bearing member 158 and the inner surface of the forward flanged portion 146 of the tube chassis 142.

 The spherical bearing assembly also includes a forward seal 163 sealingly
25 engaging the spherical bearing member 158 and the spindle 50. A seal retainer plate 164 covers the seal 163 and a portion of the spherical bearing member 158. The seal retainer plate 164 has a spherical outer surface.

 The spherical bearing assembly also includes a retaining member 166 engaging the housing 14 and the seal retainer plate 164 to retain the spherical
30 bearing assembly, the tube chassis 142 and the spindle 50 within the housing 14. The spherical surface of the seal retainer plate 164 engages the inner surface of the retaining member 166 to accommodate pivoting movement of the spindle 50 relative to the retaining member 166 and relative to the housing 14.

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5 The shoe support member 202 includes (see Figs. 2, 8, and 9) a plurality of pairs of teeth 214 spaced along the length of the shoe support member 202. One tooth 214 of each pair is formed on each lateral side of the shoe support member 202.

The adjustable shoe assembly also includes a locking member 218 pivotably supported by the housing 14. The locking member 218 is generally cylindrical but includes an axially-extending flat surface 222. A shoe release lever 226 is pivotally supported on the lower, forward portion 22 of the housing 14 and is connected to the locking member 218 so that pivotal movement of the lever 226 causes pivotal movement of the locking member 218. In this location, an operator can engage the lever 226 from either side of the housing 14 with either hand. A metal insert 228 is co-molded with the lever 226 to provide additional strength to the lever 226.

To adjust the position of the shoe plate 194 relative to the housing 14, the operator moves the lever 226 to the release position (Fig. 9). As the lever 226 is pivoted to the release position, the locking member 218 is pivoted relative to the shoe support member 202. In the release position (Fig. 9), the locking member 218 is pivoted so that the locking member 218 does not engage the teeth 214. The teeth 214 are movable beneath the flat surface 222 of the locking member 218. With the lever 226 maintained in the release position, the operator can adjust the

In the no-orbit position, the third cam portion 184 engages the head portion 130 to disengage the cam follower 122 from the cam member 118 during the complete rotation of the cam member 118. As a result, the cam follower 122 does not reciprocate as the cam member 118 rotates, and the tube chassis 142 and the spindle 50 do not pivot. Thus, the saw blade 58 reciprocates in a straight, no-orbit path.

The foregoing description of the present invention has been presented for purposes of illustration and description. Furthermore, the description is not intended to limit the invention to the form disclosed herein. Consequently, variations and modifications commensurate with the above teachings, and the skill or knowledge of the relative art, are within the scope of the present invention. The embodiments described herein are further intended to explain best modes known for practicing the invention and to enable others skilled in the art to utilize the invention in such, or other, embodiments and with various modifications required by the particular applications or uses of the present invention. It is intended that the appended claims be construed to include alternative embodiments to the extent permitted by the prior art.